

## 1 Safety Precautions

Both the installer, the owner, and the operator of this PWS must read and understand this installation manual.

### General

- Only qualified personnel may install or operate the PWS.
- The PWS must be installed according to the installation instructions.
- The PWS is designed for stationary installation on a plane surface, where the following conditions are fulfilled:
  - no high explosive risks
  - no strong magnetic fields
  - no direct sunlight
  - no large, sudden temperature changes
  - for use in Pollution Degree 2 Environment
  - for use on the flat surface of a Type 1 enclosure
- Never allow fluids, metal filings or wiring debris to enter any openings in the PWS. This may cause fire or electrical shock.
- The PWS fulfills the requirements of article 4 of EMC directive 2004/108/EC.
- Storing the PWS where the temperature is lower/higher than recommended in this manual can cause the LCD display liquid to congeal/become isotopic.
- The LCD display liquid contains a powerful irritant. In case of skin contact, wash immediately with plenty of water. In case of eye contact, hold the eye open, flush with plenty of water and get medical attention.
- The supplier is not responsible for modified, altered or reconstructed equipment.
- Use only parts and accessories manufactured according to specifications of the supplier.
- Peripheral equipment must be appropriate for the application and location.
- The figures in this manual serves an illustrative purpose. Because of the many variables associated with any particular installation, the supplier cannot assume responsibility for actual use based on the figures.
- The supplier neither guarantees that the PWS is suitable for your particular application, nor assumes responsibility for your product design, installation or operation.

### Power Source

- The PWS is equipped with a 24 V DC input. Supply power other than 24 V DC  $\pm$  15% will severely damage the PWS. Thus, check the power supply supporting the DC power regularly.
- To avoid electric shock, be sure the power cable is unplugged from the power outlet when connecting the cable to the PWS.

### Installation

- Communication cables must be separated from the power cables for operational circuits. Use shielded cables or it may cause unpredictable problems.

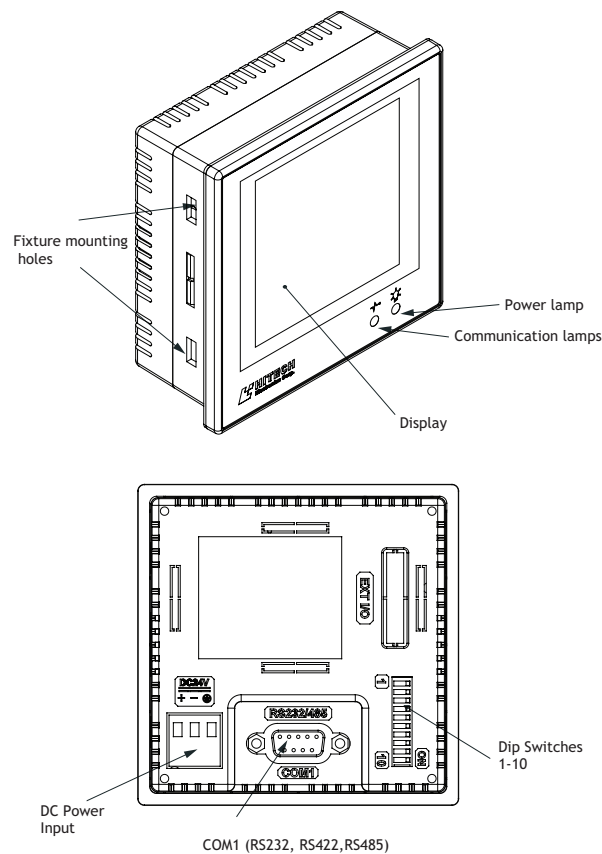
### During Use

- Emergency stop and other safety functions may not be controlled from the PWS.
- Do not use force or sharp objects when touching the keys, display etc.

### Service and Maintenance

- Only qualified personnel should carry out repairs.
- Before carrying out any cleaning or maintenance operations, disconnect the equipment from the electrical supply.
- Clean the display and surrounding front cover with a soft cloth and mild detergent.
- Replacing the battery incorrectly may result in explosion. Only use batteries recommended by the supplier.

## 7 Description of Parts

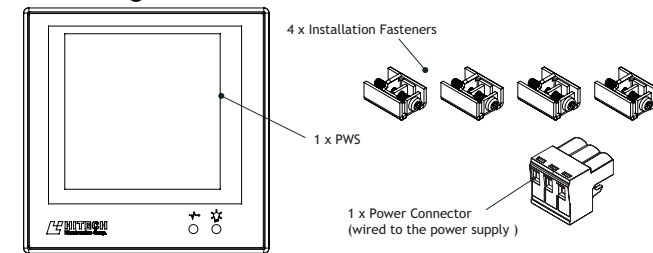


## Dismantling and Scrapping

- The PWS or parts thereof shall be recycled according to local regulations.
- The following components contain substances that might be hazardous to health and the environment: lithium battery, electrolytic capacitor and display.

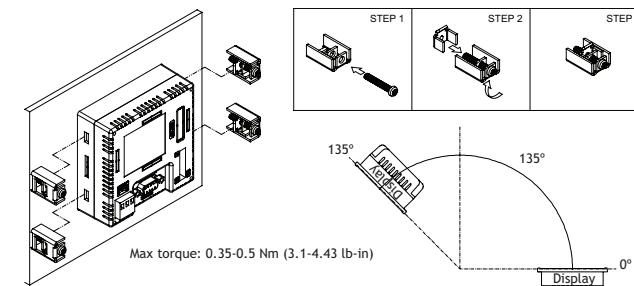
**Note:** Indicated loss of life, severe personal injury, or substantial property damage will result if proper precautions are not taken.

## 2 Package Contents



## 3 Mounting Procedure

- Cut out the control front panel to match the dimensions (mm) specified under the External and Cut-out dimensions chapter.
- Mount the PWS into the cut-out. Insert the fixtures to the holes on the unit and fasten the screws into the front panel. Do not tighten the screws with too much or uneven force, or it may cause deformation of the PWS.



- The PWS must be installed within an angle of 0° to 135° as shown above.

## 8 Product Specifications

Item	PWS6400S-5
Display Type	Mono STN LCD
Display Color	16 shades of blue
Display size	3.3" (diagonal); display area is 58.5 x 58.5mm
Display resolution	240 x 240, Number of 8 x 8 characters displayable 30 x 30
Display adjustment	Via touch panel
Back light	LED, Lifetime 10,000 hours @ 25 ° C
Touch Screen	Analog
Input Power	24 V DC $\pm$ 15%, under 4W
Flash ROM	4 Mb
RAM	256 K byte
CPU	32 bits RISC
Battery backed memory	-
RTC	YES (rechargeable lithium battery)
Data/Recipe	-
Data storage (CF Card)	-
COM1	9-pin female, RS232, RS422 and RS485
COM2	-
COM3	-
USB Master	-
USB Device	-
Ethernet	-
Front Panel seal	IP65
Ambient temperature	0° - 50° C
Storage temperature	-10° - 60° C
Ambient humidity	20-90% (non-condensing)
Vibration endurance	0.5 mm displacement, 10-55 Hz, 2 hours per X, Y, Z axis directions
Shock endurance	10 G, 11 ms three times in each direction of X, Y, Z axes
CE	EN61000-6-4, EN61000-6-2
External dimensions	96 x 96 x 40.6mm
Cut-out dimensions	89.3 x 89.3mm
Weight	0.47 kg
Cooling	Natural cooling

**Note:** When using the PWS for the first time, remember to reset Real Time Clock (RTC).

## 4 Grounding

Make sure that the PWS works properly. To prevent it from radiating radio frequency noise, the PWS must be connected to earth ground.

- Without grounding, the PWS may be severely affected by excess noise. Make sure that the grounding is done properly from the power connector at the rear side of the PWS. When power is connected, make sure that the wire is grounded.
- Use a cable of at least 2 mm<sup>2</sup> (AWG 14) to ground the PWS. Ground resistance must be less than 100 Ohms (class3). Note that the ground cable must not be connected to the same ground point as the power circuit.

## 5 Power Supply and Wiring

The PWS must use a power supply with 24 V DC and the power consumption is 4W.

### Warning:

To avoid an electric shock, be sure to switch off the power before connecting the communication/download cable to the PWS.

### Steps to wire

- Unplug the power connector and unscrew the screws.
- Strip about 7-8 mm of insulation. Insert the wire all the way into the power connector and then turn the screws tight.
- Plug in the connector to the power input of the PWS.

### Note:

Power connector is already plugged in the power input of the PWS when the package is first opened.



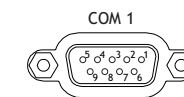
Use Copper Conductors Only, 60/75

Type	Wire Gauge (AWG)	Stripped Length	Torque
Solid	28-12	7-8 mm	4.5 lb-in
Stranded	30-12	7-8 mm	4.5 lb-in

## 9 Communication Ports

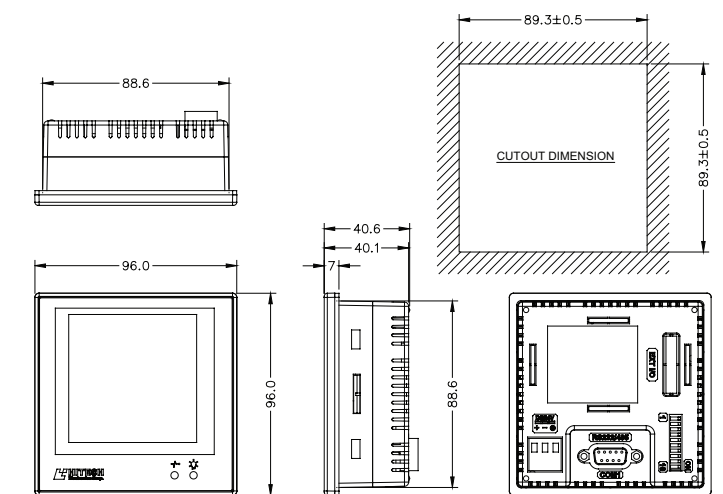
- COM 1 is a 9-pin female connector used to connect a controller and the PWS via RS232, RS422 or RS485. Only COM1 is used to download.

Please make sure that the connection is in accordance with the setting of the dip switches. For illustration on the connection between the PWS and a controller, please consult the information on the controller.



PIN	Function
1	RS422 TX+(RS485+)
2	RS232 RXD
3	RS232 TXD
4	RS422 RX+
5	Signal ground
6	RS422 TX-(RS485-)
7	RS232 RTS
8	RS232 CTS
9	RS422 RX-

## 6 External and Cut-out Dimensions



## 10 Dip Switches

Dip Switches	Function	
SW 1	Reserved	
SW 2	Reserved	
SW 3	SW 4	Operation Mode
ON	ON	Runs user application
ON	OFF	Runs burn-in test program
OFF	ON	Updates BIOS
OFF	OFF	Runs bench test program
SW 5	Communication Parameters	
ON	The PWS uses parameters defined on the Configuration Screen for controller communications	
OFF	The PWS uses parameters defined in ADP for controller communications	
SW 6	Password	
ON	The PWS asks the operator to enter a password after power-on self-test	
OFF	No password is required to start the PWS	
SW 7	System Menu	
ON	The PWS displays System Menu	
OFF	The PWS runs user application without displaying System Menu	
SW 8	Default user level	
ON	The default user level is set to 1 if the PWS requires no password to start its operation	
OFF	The default user level is set to 9 if the PWS requires no password to start its operation	
SW 9	COM1 Port	
ON	For RS485: this switch has to be set ON	
OFF	For RS422: this switch has to be set OFF	
SW 10	Reserved	

## 1 Introduction

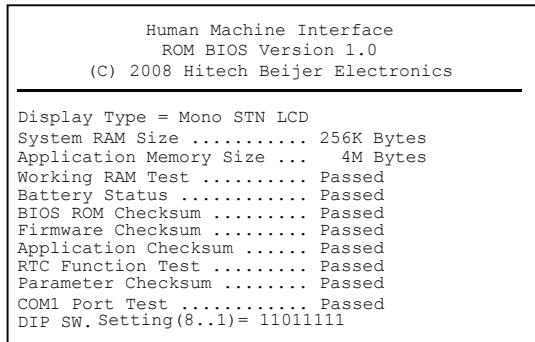
PWS6400 comes with a 3.3" STN Liquid Crystal Display, and is water- and dust-resistant according to IP65. The PWS is CE-marked and meets your need to be highly transient-resistant while in operation.

Also, its compact design makes connections with other machinery more flexible, thus achieving the optimal performance of your machines.

ADP is used to design applications of the PWS; it is reliable, user-friendly and compatible with many models. The latest released ADP Version 6.0 and above can be used to design applications for the PWS.

## 2 Self Test

Once the PWS is turned on, it will automatically execute a self-test to check its hardware. The result of a self-test is displayed on the LCD. See below for items to check in a self-test:



If any of tests does not pass the self-test, it will be noted with "Failed" next to the test item. Additionally, the message "Error! Press screen to continue" will be displayed at the bottom of the screen.

If the power to the PWS or the PC was interrupted while downloading, **Firmware checksum** or **Application checksum** will not pass the self-test, indicated by "Failed" in the self-test results after power is restored. If this happens, the user can simply follow the download procedure to re-download the application or data. After downloading again, all items should pass the self-test.

## 8 Uploading an Application

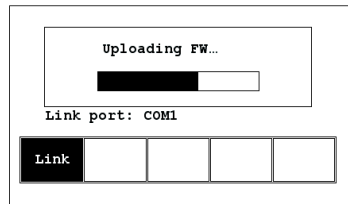
An application can also be uploaded from the PWS to the PC. Thus, a user can save an application as a \*.V6F file in ADP for future use.

**Warning:** To avoid an electric shock, be sure to switch off the power before connecting the communication cable to the PWS.

Make sure that the PWS and the PC are connected according to section "Downloading an Application". Set the dip switch SW7 = ON. After the self-test, the system menu will be displayed on the screen and the PWS is ready to upload the application.

Also make sure that communication parameters are correctly configured. Select **File/Upload Application** in ADP and the **Save As** dialog box will appear on the screen. Enter the name of a firmware file (\*.AF6) to save. Click **Save**. Then the PWS will prompt for a password: enter the password set in ADP from **Application/Workstation Setup**. Once the correct password is entered, the PWS starts to upload the application to the PC. For information about setting a password, please see section "Setting a Password".

While the PWS is uploading, the following is displayed:

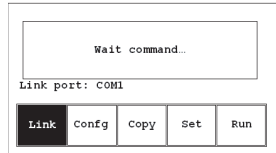


After uploading, select **File/Reconstruct Source** in ADP to display the **Open** dialog. Open the uploaded application file (\*.C64 or \*.AA6). The application screen will be displayed on the PC monitor. Finally, select **File/Save As** to save the application as a \*.V6F file. Thus a source file can serve the purposes of maintenance and modification.

**Note:** When using the PWS for the first time, make sure to first run the application once, or else the upload function will not work.

## 3 System Menu

Set the dip switch SW7=ON. After the self-test, the system menu of the PWS is displayed on the screen:



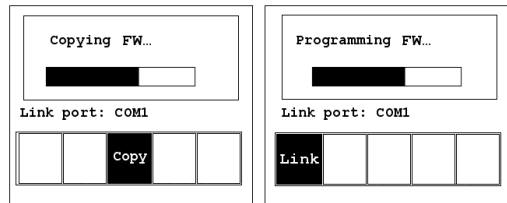
The functions of the commands are briefly explained below:

System Menu	Function
Link	The PWS is connected.
Config	Sets up the internal time clock and communication parameters in the PWS. All the settings has to be made for the PWS to work properly. Use ↑, ↓, ← and → to move to desired field; + and - to set the value of the field.
Copy	Copies application data to another same model of PWS.
Set	Adjust Touch Panel and LCD contrast.
Run	Runs the application.

## 9 Copying an Application

To copy an application from one PWS to another, select **Copy** from the system menu. Set the dip switch SW7 = ON and connect the two PWSs with a download cable. After the self-test, the system menu will be displayed on the screen.

Select **Copy** in the system menu from the PWS with the application to be copied. The PWS will prompt for a password: enter the password set in ADP from **Application/Workstation Setup**. Once the correct password is entered, the PWS will start to copy the application between the two PWSs. The following appears on the screens during the copying:



**Note:** If it is the first time to copy, please remember to run the application.

## 4 Bench and Function Tests

Set the dip switches SW3 and SW4=OFF to be able to run the bench and function tests for the PWS. Turn on the PWS and the following screen will be displayed.



The bench test performs an overall hardware test and the function test lets the user select which item to be tested.

**Note:** The bench test will clear the application data of the PWS.

## 5 Setting Communication Parameters

There are two ways to configure working parameters; to set parameters in the PWS or in ADP.

To set parameters in the PWS, select **Config** in the system menu.

**Note:** Remember to set the dip switch SW5=ON if parameters are set in the PWS

To set parameters in ADP, select **Application / Workstation Setup**. Then select the **Connection** tab to set communication parameters.

**Note:** Remember to set the dip switch SW5=OFF if parameters are set in ADP

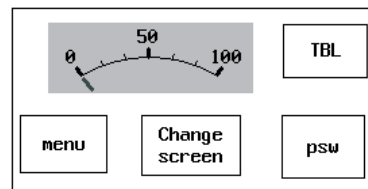
## 6 Adjusting Touch Panel

1. Touch the upper-left and lower-right corners of the screen.
2. Next follow the route on the screen.
3. Lastly touch the square on the center of the screen to complete the task.

## 10 Setting a Password

### Scenario 1: Requiring a password to start the PWS

If the dip switch SW6 = ON, the user needs to enter a password to start the PWS. For this purpose, the designer can use the object **Action Button** in ADP to create a button which displays the password table on the PWS display. A user with the right to access the table can register passwords and user levels in the table.



In the illustration above, the TBL-button is an action button used to display the password table. When the button is selected the password table is displayed on the screen for a user with the right to access the table. Touch the password to highlight an area for entering a value.

How to configure an **Action Button** is described in the ADP User's Manual.

After registering passwords and user levels, set the dip switch SW6 = ON (i.e. password required). Restart the PWS and after the self-test the user will be prompted to enter a password in order to run the PWS. The PWS will determine the user level from the entered password. For instance, if the level of the password entered by the user is 2, then the PWS will set the user level to 2. User level 1 has the highest privilege and User level 9 has the lowest.

**Note:** Only users of User Level 1 has the right of access to the password table.

### Scenario 2: Re-entering a password

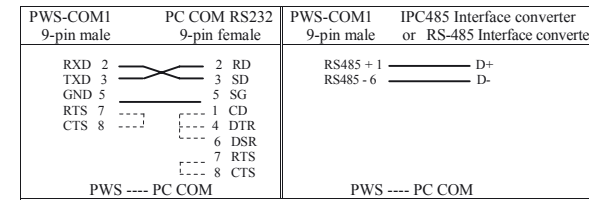
The object **Action Button** in ADP also allows the designer to create a button which asks the user to re-enter a password. For example, by pressing the PSW-button the password keypad will be displayed to prompt the user to enter a password. After entering the password, the PWS will update the user level according to the most recent password which has been entered. Therefore, this button can be applied to raise or drop one's privileges while the PWS is in operation.



How to configure an **Action Button** is described in the ADP User's Manual.

## 7 Downloading an Application

Connect the RS232 port on the PC to the COM1 port on the PWS using a WPC-P8-42 cable. The connection can also be made according to the illustration below.

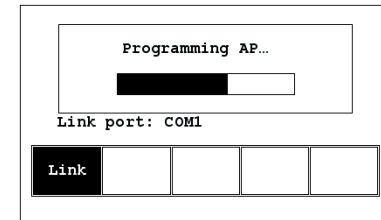


**Warning:** To avoid an electronic shock, be sure to switch off the power before connecting the download cable to the PWS.

Set the dip switch SW7 = ON. After the self-test, the system menu will be displayed on the screen and the PWS is ready to download the application.

Start ADP and open the application file to be downloaded. Make sure that the communication parameters are correctly configured. Also remember to compile the file before downloading it. The file has to be compiled every time a change has been made in the file before downloading it.

Then select **Application/Download Firmware** and then **Application** in ADP if it is a first time to download the application to the PWS; otherwise, select **Application/Download Application**. The following appears on the screen while the PWS is downloading:



### Scenario 3: Password-protecting a button in the PWS

The ADP can create a button which is protected by a password for execution. For example, a **Goto Screen** button can be designed with a high level of security; which means that a password with a high level of privilege is required in order to open the other screen. As the button is selected and the current user has a lower privilege than has been set for the button, the PWS will prompt the user for a password. The user will need a password with at least the level of privilege that has been set for the button. This function can restrict users to access to certain parts of the application.

### Scenario 4: Requiring a password to copy or upload application

When selecting **Copy** in the system menu or **File/Upload Application** in ADP, the PWS will prompt for a password. The user will need to enter the correct password to copy an application from one PWS to another. Note that setting this password is different from the passwords set in Scenarios 1-3. To set this password, select **Application/Workstation Setup** in ADP. Under the **Password** tab, the project designer is able to set the password.